



Part Number 2020R-6694-01

Revision

A

Chance More Electronics Technology Co., LTD

Product Specifications of CME 2020R-6694-01

Red and Infra-red SMD LED

PLCC 2.0x2.0x0.65mm

Emitting Color : Red 660nm and Infra-red 940nm

Encapsulation : Silicone Resin



Features

1. High luminous intensity using MOCVD technology
2. High reliability package using silicone encapsulation
3. Narrow viewing angle down to Typ. 120°
4. Compatible with Lead-free reflow soldering process
5. JEDEC MSL 2a

Applications

1. Sensor light source in compact devices

Element Appearance

Model No.	Material	Lighting Color	Lens Color
CME 2020R-6694-01	AlGaInP/InGaAs	Red / Non-Visible	Water Clear

Absolute Maximum Ratings At Ta=25°C

Characteristic	Symbol	Rating	Unit
Forward direct current	IFM	Refer to the following table	mA
Reverse voltage	VRM	5	V
Operating temperature	Topr	-25 to +85	°C
Storage temperature	Tstg	-40 to +100	°C

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Chance More Electronics Technology Co., LTD**Electro-optical Specifications (Ts=25 °C):****(660nm)**

Item	Symbol	Condition	Min	Typ.	Max	Unit
Forward Voltage	V_F	$I_F = 20\text{mA}$	-	1.6	2.4	V
Luminous Intensity	ϕ_i	$I_F = 20\text{mA}$	3.2	6		mW/sr
Wavelength	Wp	$I_F = 20\text{mA}$	655	-	665	Nm
View Angle	θ	$I_F = 20\text{mA}$	-	120	-	Deg
Thermal Resistance	$R_{\text{ths-j}}$	$I_F = 20\text{mA}$	-	8	-	°C/W

(940nm)

Item	Symbol	Condition	Min	Typ.	Max	Unit
Forward Voltage	V_F	$I_F = 20\text{mA}$	-	1.4	1.8	V
Luminous Intensity	ϕ_i	$I_F = 20\text{mA}$	2.0	3.2		mW/sr
Wavelength	Wp	$I_F = 20\text{mA}$	935	-	945	Nm
View Angle	θ	$I_F = 20\text{mA}$	-	120	-	Deg
Thermal Resistance	$R_{\text{ths-j}}$	$I_F = 20\text{mA}$	-	8	-	°C/W

※Optical and electrical testing condition is based on 50ms pulse.

※Luminous Intensity Measurement allowance is $\pm 15\%$ ※Forward voltage Measurement allowance is $\pm 0.1\text{V}$ ※Peak emission wavelength Measurement allowance is $\pm 1\text{nm}$

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Chance More Electronics Technology Co., LTD**Absolute Maximum Ratings (Ts=25 °C):**

Item	Symbol	Color	Absolute Maximum Rating	Unit
Forward Voltage	I_F	660nm	60	mA
		940nm	120	mA
Pulse Forward Voltage	I_{FP}	660nm	120	mA
		940nm	200	mA
Power Dissipation	P_D	660nm	0.6	W
		940nm	1.1	W
Operating Temperature	T_{opr}		-40~+85	°C
Storage Temperature	T_{stg}		-40~+100	°C
Soldering Temperature	T_{sld}		Reflow Soldering : 260 °C for 5sec	
Junction Temperature	T_j		115	°C

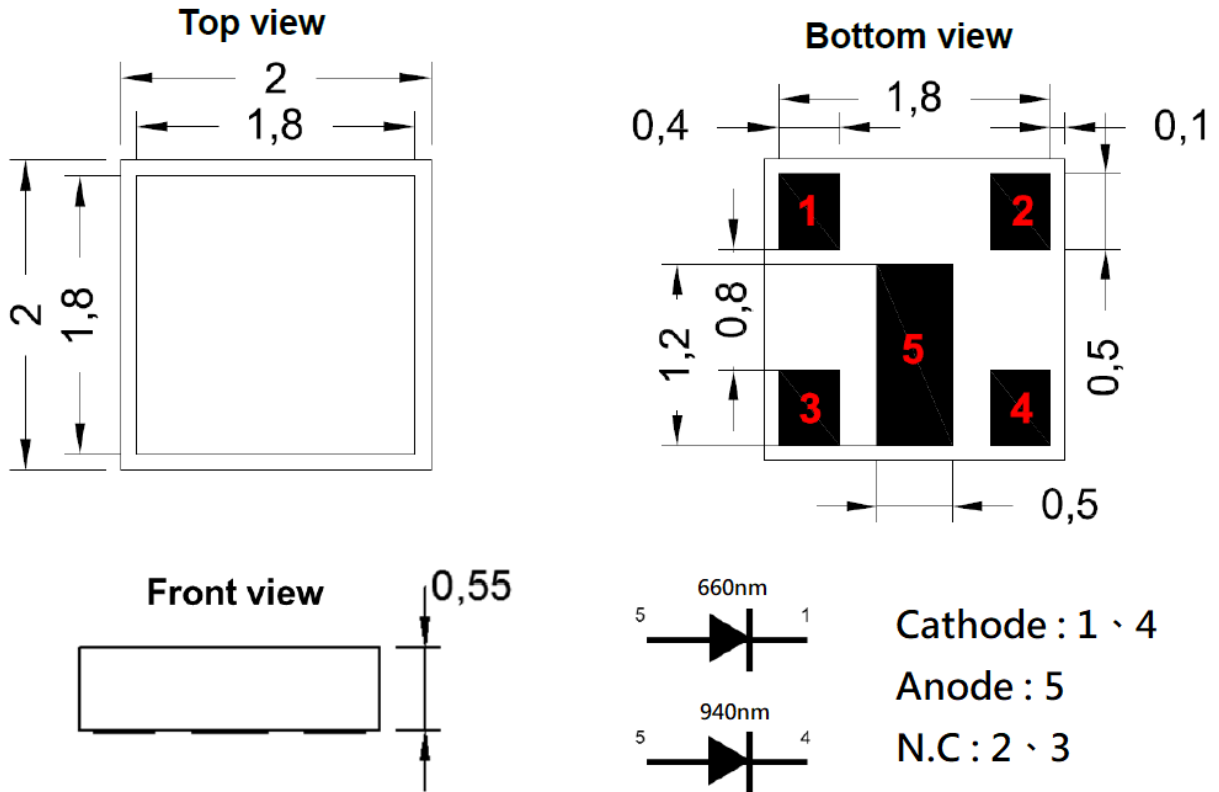
※ I_{FP} Conditions : Pulse Width ≤ 50 msec, and duty $\leq 1/10$

※Max condition is not guarantee for life time

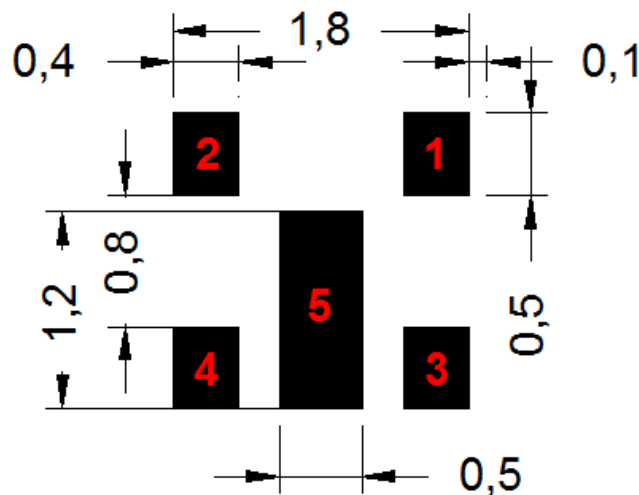
※Reliability tests are based on MCPCB

※Operating temperature has to be controlled under junction temperature limitation

Package Outline Dimensions:



Recommended Soldering Pad Pattern:



Typical Electrical / Optical Characteristics Curves:

Fig1. Forward Current vs. Forward Voltage

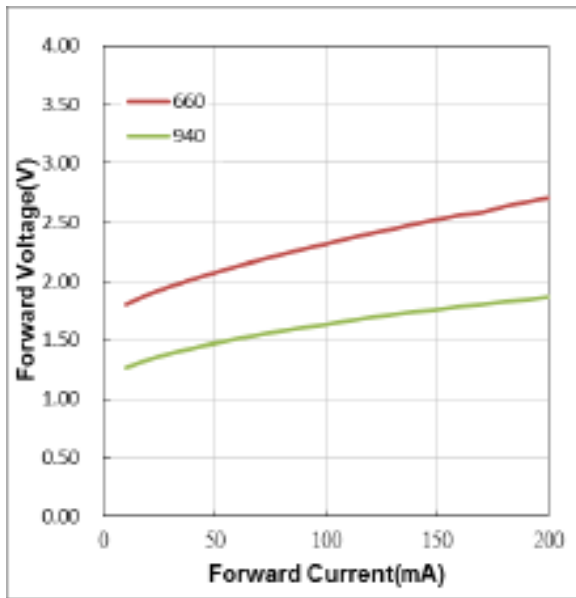
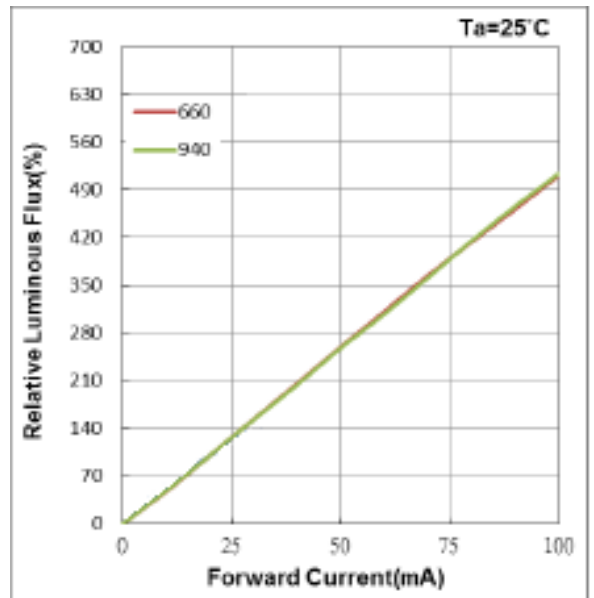


Fig2. Forward Current vs. Relative Luminous Flux



Limitations to Soldering:

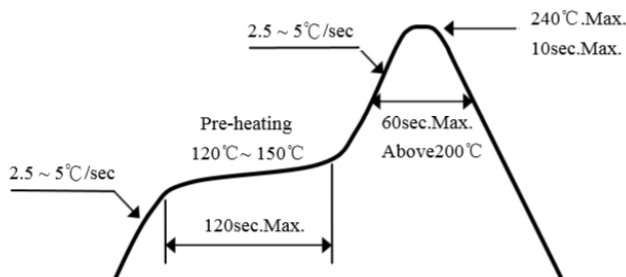
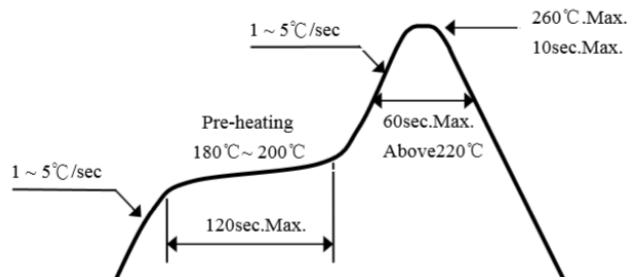
- Hand Soldering

Soldering temperature	350°C	One time only
Soldering time	3 sec	

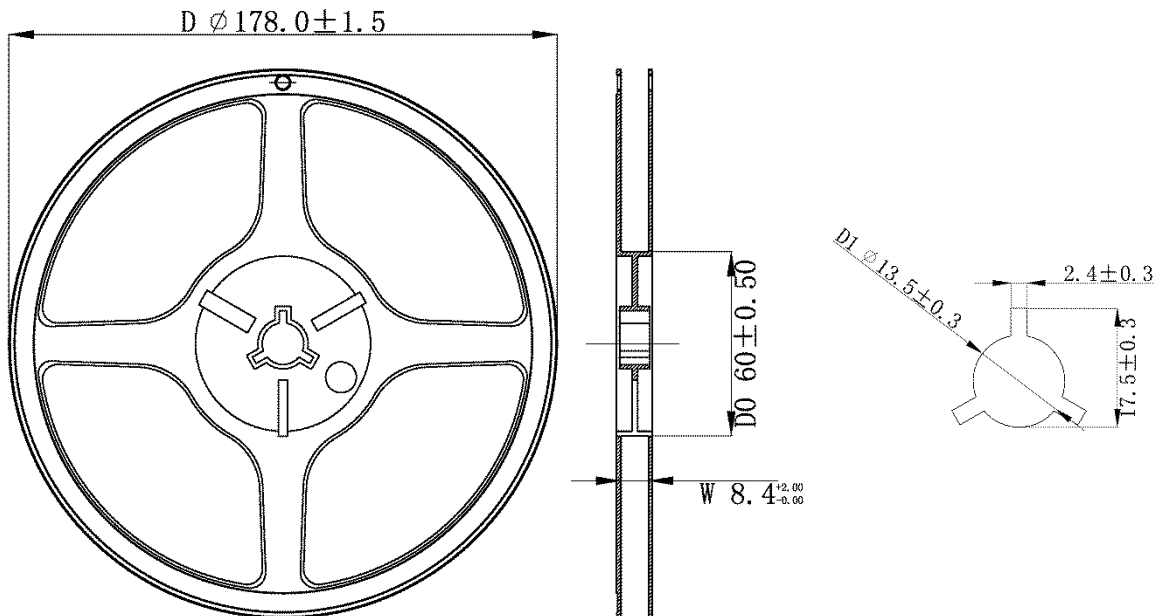
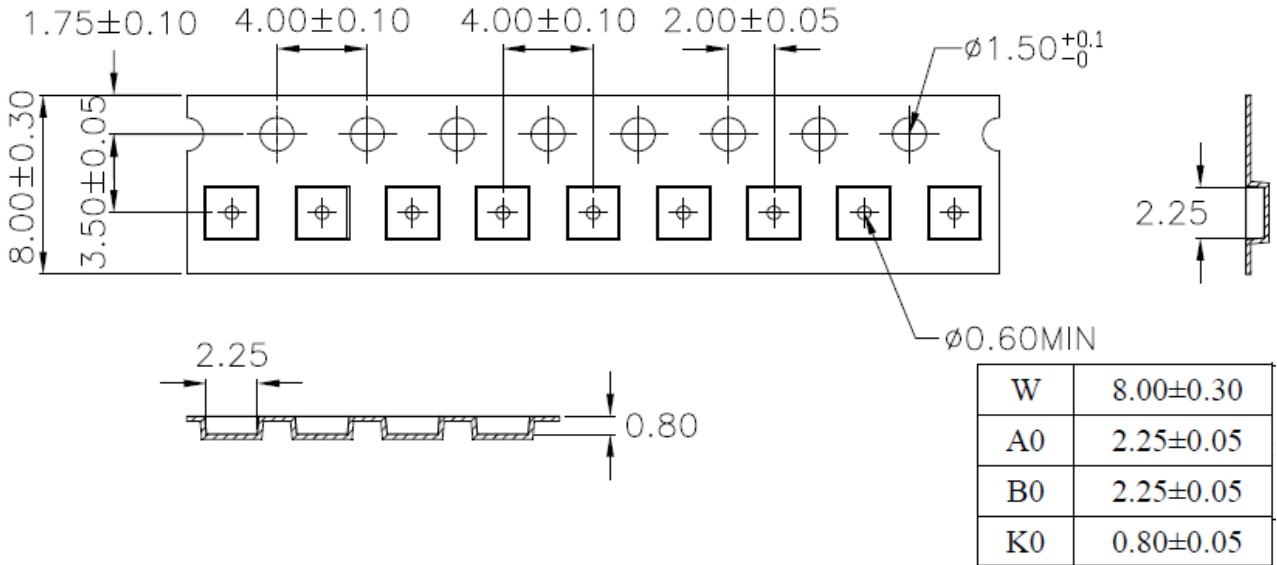
- Reflow Soldering

Reflow Soldering		
	Lead Solder	Lead-free Solder
Pre-heat	120~150°C	180~200°C
Pre-heat time	120sec.Max.	120sec.Max.
Peak	240°C Max	260°C Max
Temperature Soldering time Condition	10sec.Max. refer to Temperature-profile A	10sec.Max. refer to Temperature-profile B (N ₂ reflow is recommended)

Recommended Soldering Profiles:

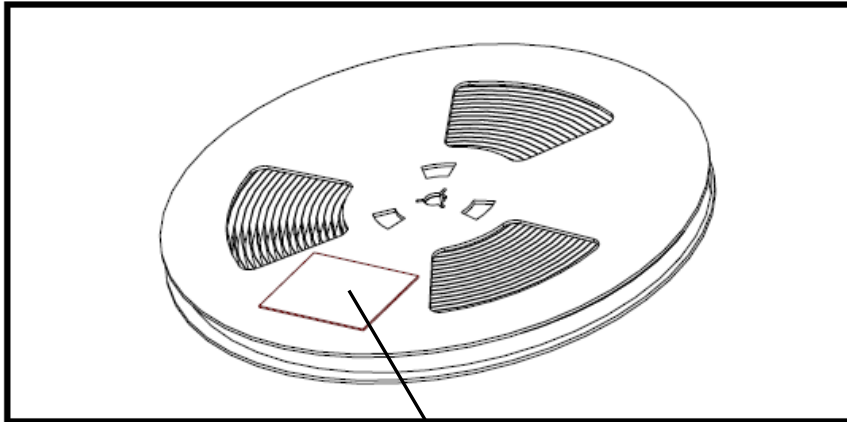
A: Lead Solder

B: Lead-free Solder


*All temperatures refer to solder Pad.

Tape and Reel :


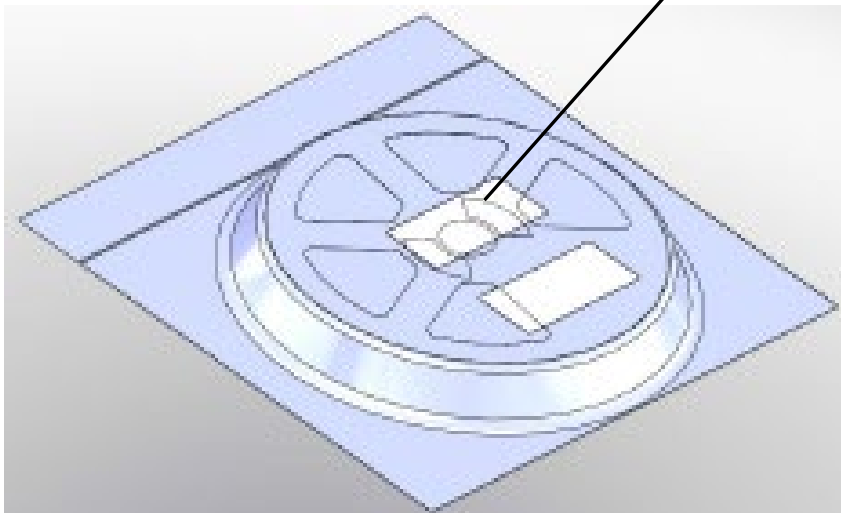
Packing:

Unpackaged Reel



Label with Quantity 、 P/N 、 Lot Number 、
Work No. 、 Date Code

Packaged Reel



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Precaution for Use

(1) During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound.



Do not poke the Led Lens with sharp object



Do not stack assembled PCB

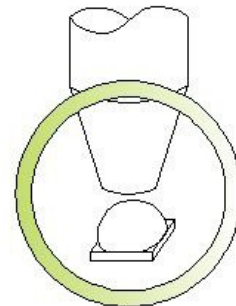
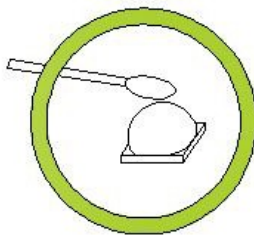
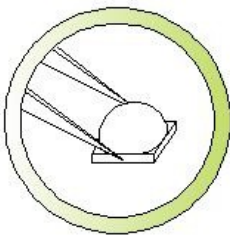


Do not hold the Led with hand



Do not press or push the Led Lens

(2) In general, LEDs should only be handled from the side. By the way, this also applies to LEDs without a silicone sealant, since the surface can also become scratched.



(3) When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the surface of the resin must be prevented. This is assured by choosing a pick and place nozzle which is larger than the LED's reflector area (Diameter >1.6mm).



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Precaution for Use

(4) Silicone differs from materials conventionally used for the manufacturing of LEDs. These conditions must be considered during the handling of such devices. Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust.

As mentioned previously, the increased sensitivity to dust requires special care during processing.

In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components.

(5) CME suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin.

Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.

(6) Please do not mold this product into another resin (epoxy, urethane, etc) and do not handle this. product with acid or sulfur material in sealed space.

(7) Storage

To avoid the moisture penetration, we recommend store in a dry box with a desiccant.

The recommended storage temperature range is 5°C to 30°C and a maximum humidity of RH50%.



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Precaution for Use

(8) Use Precaution after Opening the Packaging

Use proper SMT techniques when the LED is to be soldered dipped as separation of the lens may affect the light output efficiency.

Pay attention to the following:

a. Recommend conditions after opening the package

- Sealing

- Temperature : 5 ~ 40°C Humidity : less than RH30%

b. If the package has been opened more than 4 week or the color of the desiccant changes, components should be dried for 10-12hr at 60±5°C.

(9) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering.

(10) Do not rapidly cool device after soldering.

(11) Components should not be mounted on warped (non coplanar) portion of PCB.